



Power. Precision. Performance.

Exclusively from IMCO
POW • R • FEED
M935

**READY TO
OUTPERFORM**

**AGGRESSIVE CUTS
SHORTER CYCLE TIMES
HIGHER PROFITS**

NEW from IMCO

POW•R•FEED M935

Achieve faster cycle times and exceptional metal removal rates, all without clogging, while experiencing fewer tool changes thanks to the POW•R•FEED M935 end mill, exclusively from IMCO.

The POW•R•FEED M935 builds on the trusted performance of the IMCO POW•R•FEED M9 family. New POW•R•FEED M935 end mills incorporate the latest advancements in metal cutting, tool geometries, and high-performance coatings, providing solutions that are faster, remove barriers, and ***boost your profitability.***

Features

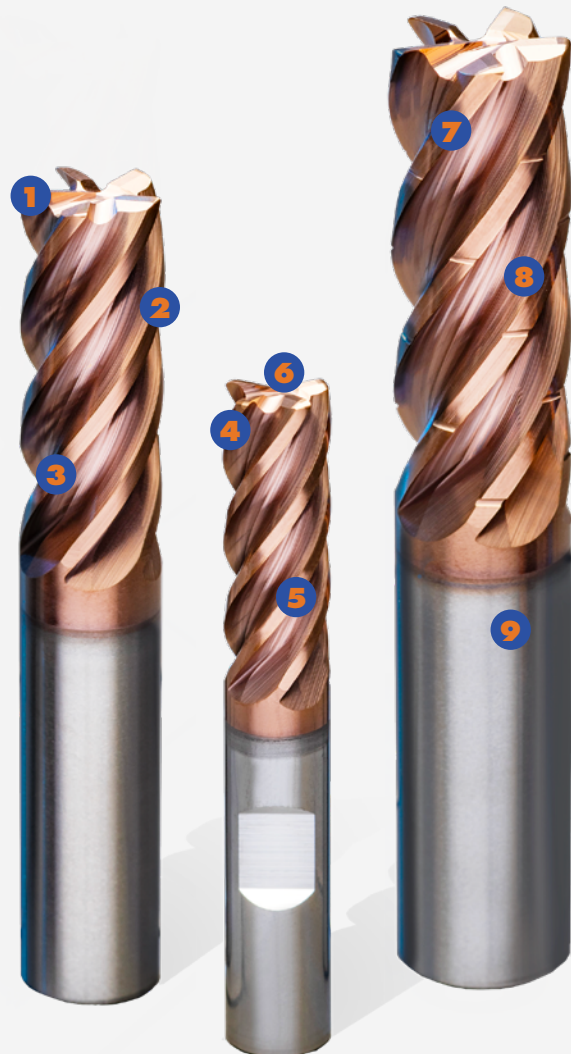
- > Varying flute lengths
- > Available in both square end and corner radius options
- > Weldon flat available
- > Second-generation Chip Management System

Exceptional Tool Life

- > Super-tough-grade carbide
- > Reinforced cutting edges
- > Superior balance, minimal chatter – variable helix and variable index
- > Advanced AlTiSiN coating

POW•R•FEED M935 FEATURES

- 1 Proprietary geometries allow for extremely aggressive parameters when ramping, making a helical entry, or taking a traditional tooling path cut.
- 2 Variable helix angle from front to back provides excellent chip throw, long tool life.
- 3 Revolutionary multi-parabolic grinding (MPG) creates unique flute, end face and core geometries, resulting in amazing metal removal rates and the freest cutting action in the toughest materials.
- 4 Variable index provides ultra-stable performance, minimal chatter.
- 5 Extra-fine cutting edges extend tool performance and allow this versatile tool also to be used in dynamic, high efficiency machining situations.
- 6 Wiper flat delivers smooth floor finishes.
- 7 Ultra-modern AlTiSiN coating offers extra lubricity and great chip evacuation.
- 8 Second-generation chip management system assists with chip evacuation, even in tight pockets and confined spaces.
- 9 Premium carbide grade provides superior strength and long tool life.



For use in:



STEELS



STAINLESS STEEL



CAST IRON



ALUMINUM



TITANIUM



HARDENED STEELS

IMCO SOCIAL MEDIA SOLUTIONS

In today's digital world, social media is more than just a platform for sharing photos and updates—it's a powerful tool that offers a wide range of benefits to our customers.

Social media provides consumers instant access to real-time information about our new product launches, promotions, giveaways, and other helpful updates.

Cutting demonstrations, shared organically by other machine shops and directly on the IMCO Carbide Tool social media pages, provide proof of performance in every cut. These real-world examples create conversations, generate ideas and highlight just what IMCO tools can do.

With the launch of **POW•R•FEED M935**, we aim to provide our customers with the knowledge and resources they need to maximize productivity with the latest in machining innovation. Through social media, our consumers can interact directly with us, ask questions, voice concerns and get immediate responses. This transparency builds trust and enhances customer satisfaction.

At IMCO, we're focused on solutions—helping you maximize performance and turn good results into great ones. Our social media channels are aimed at educating, informing and entertaining our audience. Follow us and see how IMCO can help you push productivity further.

Don't miss the next breakthrough—stay connected with IMCO.



How do you make the most of your operation?

Toolbot

Ask Toolbot – the FREE, easy-to-use online tool from IMCO.

With Toolbot, the answers you need are available at your fingertips, 24/7! Just plug in four simple pieces of information and get accurate, dynamic speed and feed recommendations.

**SCAN TO START
USING NOW!**



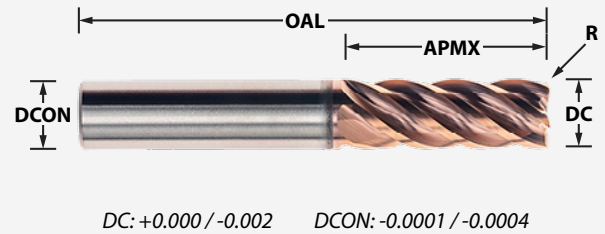
POW•R•FEED M935



For high-performance traditional machining or high-efficiency cuts in titanium, stainless steel or a variety of other materials.

New POW•R•FEED M935 end mills feature revolutionary multi-parabolic grinding (MPG) for higher metal removal rates and ultra-smooth cutting action.

From the slick ALTiSiN coating and advanced flute design to precision edge prep, every feature is optimized to boost your metal removal rates.



FRACTIONAL / in

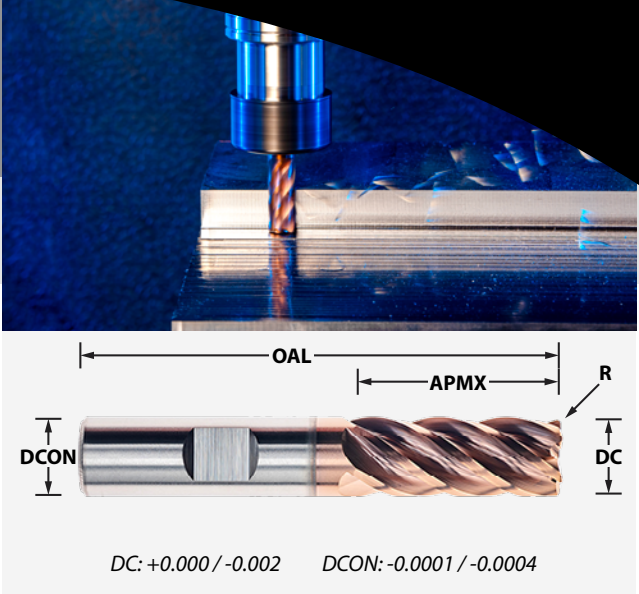
DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	OAL Overall Length	Item Number								
				SQ	.010 CR	.015 CR	.030 CR	.060 CR	.090 CR	.125 CR	.190 CR	.250 CR
1/8	1/8	1/4	1-1/2	9179942	9179944	9179945	9179946	-	-	-	-	-
		1/2	1-1/2	9179947	9179948	9179949	9179950	-	-	-	-	-
5/32	3/16	5/16	2	9179951	9179952	9179953	9179954	-	-	-	-	-
		9/16	2	9179955	9179956	9179957	9179958	-	-	-	-	-
3/16	3/16	5/16	2	9179959	9179960	9179961	9179962	-	-	-	-	-
		9/16	2	9179963	9179964	9179969	9179970	-	-	-	-	-
		3/4	2-1/2	9179971	9179972	9179973	9179974	-	-	-	-	-
7/32	1/4	3/8	2	9179975	9179976	9179977	-	-	-	-	-	-
		3/4	2-1/2	9179978	9179979	9179980	-	-	-	-	-	-
1/4	1/4	3/8	2	9179981	9179982	9179983	9179984	9179985	-	-	-	-
		1/2	2-1/2	9179986	9179987	9179988	9179989	9179990	-	-	-	-
		3/4	2-1/2	9179991	9179992	9179993	9179994	9179995	-	-	-	-
		1	3	9179996	9179997	9179998	9179999	9180000	-	-	-	-
5/16	5/16	7/16	2	9180001	-	9180002	9180003	-	-	-	-	-
		13/16	2-1/2	9180004	-	9180005	9180006	9180007	-	-	-	-
		1-1/4	3	9180008	-	9180009	9180010	9180011	-	-	-	-
3/8	3/8	1/2	2	9180012	9180013	9180014	9180015	9180016	9180017	9180018	-	-
		1	2-1/2	9180019	9180020	9180021	9180022	9180023	9180025	9180026	-	-
		1-1/4	3	9180027	9180028	9180029	9180030	9180031	9180032	9180033	-	-
		1-1/2	3-1/2	9180034	9180035	9180036	9180037	9180038	9180039	9180040	-	-
7/16	7/16	5/8	2-1/2	9180041	-	9180042	9180043	-	-	-	-	-
		7/8	2-3/4	9180044	-	9180046	9180047	-	-	-	-	-
		1-1/2	3-1/2	9180119	-	9180049	-	-	-	-	-	-
1/2	1/2	5/8	2-1/2	9180050	9180051	9180052	9180053	9180054	9180055	9180056	-	-
		1	3	9180057	9180058	9180059	9179346	9180061	9180062	9180063	-	-
		1-1/4	3	9180064	9180065	9180066	9180067	9180048	9180069	9180070	9180071	-
		1-1/2	3-1/2	9180072	9180073	9180074	9180075	9180076	9180077	9180182	9180079	-
		1-3/4	4	9180080	9180081	9180082	9180083	9180084	9180085	9180086	-	-
		2	4	9180087	9180088	9180089	9180090	9180091	9180092	9180093	9180094	-
5/8	5/8	3/4	3	9180095	-	9180096	9180097	9180098	-	9180099	-	-
		1-1/4	3-1/2	9180100	-	9180101	9180102	9180103	9180068	9180105	-	-
		1-5/8	3-1/2	9180106	-	9180107	9180108	9180109	9180110	9180111	9180112	-
		2-3/16	4	9180113	-	9180114	9180115	9180116	-	-	-	-
3/4	3/4	1	3	9180184	-	9180118	9180185	9180120	9180121	9180122	9180186	9180124
		1-1/4	4	9180125	-	9180187	9180127	9180128	9180129	9180130	9180131	9180132
		1-5/8	4	9180133	-	9180134	9180135	9180136	9180137	9180138	9180139	9180140
		2-1/4	5	9180141	-	9180142	9180143	9180144	9180145	9180146	9180147	9180148
		2-3/4	5	9180149	-	9180150	9180151	9180152	9180153	9180154	-	-
		1-5/8	4	9180155	-	9180156	9180157	9180158	-	9180159	-	9180160
1	1	2	4-1/2	9180161	-	9180162	9180163	9180164	-	9180165	-	9180166
		2-5/8	5	9180167	-	9180168	9180169	9180170	-	9180171	-	9180172
		3-1/4	6	9180173	-	-	9180174	-	-	-	-	-

POW•R•FEED M935 W/WELDON FLAT



For high-performance traditional machining or high-efficiency cuts in titanium, stainless steel or a variety of other materials.

A Weldon flat on the POW•R•FEED M935 boosts stability in end mill holders—crucial for resisting pullout in tough materials like titanium. It’s especially important when using high-helix tools, holding tight tolerances or machining demanding metals.



CASE STUDY

Cut cycle time



A customer tested the new POW•R•FEED M935 end mill in a 316 stainless steel brake rotor for an open-wheel race car using a vertical machining center at 4181 rpm. Each rotor required 30 cross holes.

Cutting each cross hole using an IMCO 4-flute legacy tool took **18 seconds**.

We repeated the operation, switching to the POW•R•FEED M935 end mill and completed each of the cross holes in just **7 seconds**. That’s a big **reduction** in cycle time... for just one of 30 holes. Multiply that by 30 holes per part, 48 parts per shift per day and you’re looking at some serious savings.

	Legacy Tool	M935	Time Saved
Machining 1 Cross Hole	18 sec.	7 sec.	61%
X 30 per part	9 min.	3.5 min.	61%

By the way, that M935 end mill completed the entire rotor and **kept right on working!**

DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	OAL Overall Length	Item Number		
				SQ	.015CR	.030 CR
1/4	1/4	3/8	2	9180609	9180610	9180611
		1/2	2-1/2	9180612	9180613	9180614
		3/4	2-1/2	9180615	9180616	9180617
		1	3	9180618	9180619	9180620
3/8	3/8	1/2	2	9180621	9180622	9180623
		1	2-1/2	9180624	9180625	9180626
		1-1/4	3	9180627	9180628	9180629
		1-1/2	3-1/2	9180630	9180631	9180632
1/2	1/2	1	3	9180633	9180634	9180635
		1-1/4	3	9180636	9180637	9179230
		1-1/2	3-1/2	9180638	9180639	9180640
		1-3/4	4	9180641	9180642	9180643
		2	4	9180644	9180645	9180646
5/8	5/8	1-5/8	3-1/2	9180647	-	9180648
		2-3/16	4	9180649	-	9180650
3/4	3/4	1-5/8	4	9180651	-	9180652
		2-1/4	5	9180653	-	9180654
		2-3/4	5	9180655	-	9180656
1	1	1-5/8	4	9180657	-	9180658
		2-5/8	5	9180659	-	9180660



Scan for dynamic speed and feed information

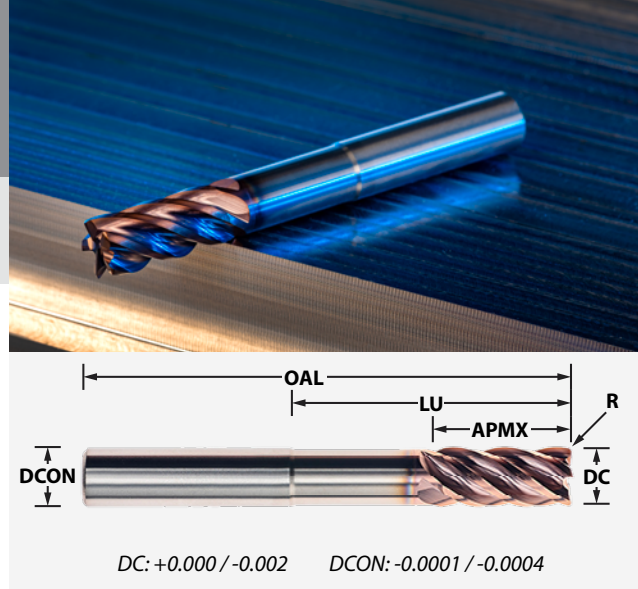


POW•R•FEED M935N



For high-performance traditional machining with longer reach in materials from titanium to low-carbon steels.

Adding a neck to the POW•R•FEED M935 shank provides a longer reach and extra room to maneuver in tight places when slotting or pocketing. With the ability to do both roughing and finishing in deep holes and pockets, you save even more by eliminating the tool change for finishing.



FRACTIONAL / in

DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	LU Reach	OAL Overall Length	Item Number				
					SQ	.015 CR	.030 CR	.060 CR	.125 CR
1/4	1/4	1/2	1-3/8	3	9180709	9180710	9180711	-	-
		1/2	2-3/8	4	9180712	9180713	9180714	-	-
3/8	3/8	1/2	1-3/8	3	9180715	9180716	9180717	-	-
		1/2	2-3/8	4	9180718	9180719	9180720	-	-
		1/2	3-3/8	5	9180721	9180722	9180723	-	-
		3/4	2-3/8	4	9180724	9180725	9180726	-	-
		3/4	3-3/8	5	9180727	9180728	9180729	-	-
		3/4	4-3/8	6	9180730	9180731	9180732	-	-
1/2	1/2	5/8	1-3/8	3	9180733	9180734	9180735	9180736	9180737
		5/8	2-1/4	4	9180738	9180739	9180740	9180741	9180742
		5/8	3-1/4	5	9180743	9180744	9180745	9180746	9180747
		1	2-1/4	4	9180748	9180749	9180750	9180751	9180752
		1	3-1/4	5	9180753	9180754	9180755	9180756	9180757
		1	4-1/4	6	9180758	9180759	9180760	9180761	9180762
5/8	5/8	3/4	2-1/8	4	9180763	-	9180764	9180765	-
		3/4	3-1/8	5	9180766	-	9180767	9180768	-
		1-1/4	3-1/8	5	9180769	-	9180770	9180771	-
		1-1/4	4-1/8	6	9180772	-	9180773	9180774	-
3/4	3/4	1	2-7/8	5	9180775	-	9180776	9180777	-
		1	3-7/8	6	9180778	-	9180779	9180780	-
		1-1/2	2-7/8	5	9180781	-	9180782	9180783	-
		1-1/2	3-7/8	6	9180784	-	9180785	9180786	-
		1-1/2	4-7/8	7	9180787	-	9180788	9180789	-

The POW•R•FEED M93 Series



Designed for even faster metal removal to deliver higher productivity and increased profits.



Scan for dynamic speed
and feed information

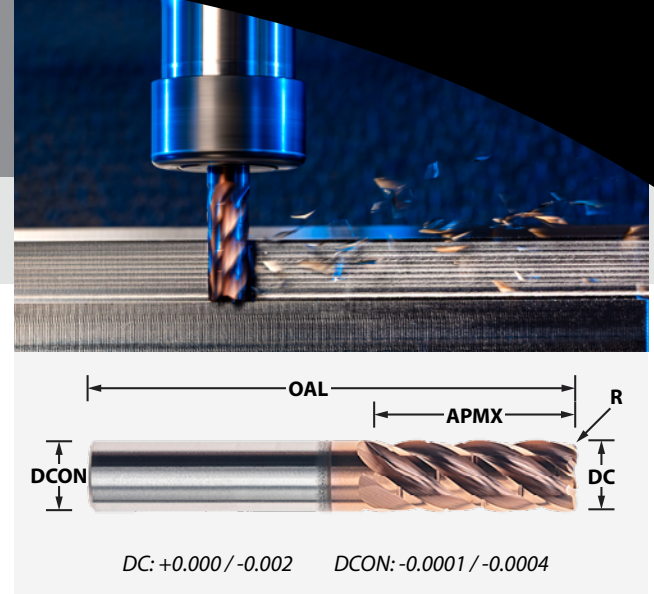


POW•R•FEED M935C



For high-performance traditional machining or high-efficiency cuts in titanium, stainless steel or a variety of other materials.

With IMCO's second-generation Chip Management System (CMS), the POW•R•FEED M935C end mill keeps cutting smoothly. Shorter chips don't stick around in the cutting zone or jam the machine. No chip re-cutting or chip pollution. No resulting downtime.



DC: +0.000 / -0.002 DCON: -0.0001 / -0.0004

FRACTIONAL / in

TOOL TIP

No Tool Change Needed



The 5-flute design is extremely versatile. In our test cutting a 5" heavy equipment hinge, we made a helical entry for a 5" pocket and planned to rough open the pocket using another tool. But the POW•R•FEED M935 end mill had it covered. A single M935 end mill not only opened the pocket beautifully, that tool kept on going and going and going...

DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	OAL Overall Length	Item Number			
				SQ	.015 CR	.030 CR	.060 CR
1/4	1/4	3/8	2	9180965	9180966	-	-
		1/2	2-1/2	9180967	9180968	-	-
		3/4	2-1/2	9180969	9180970	-	-
		1	3	9180971	9180972	-	-
5/16	5/16	7/16	2	9180973	9180974	-	-
		13/16	2-1/2	9180975	9180976	-	-
		1-1/4	3	9180977	9180978	-	-
		1/2	2	9180979	9180980	9180981	-
3/8	3/8	1	2-1/2	9180982	9180983	9180984	-
		1-1/4	3	9180985	9180986	9180987	-
		1-1/2	3-1/2	9180988	9180989	9180990	-
		5/8	2-1/2	9180991	9180992	9180993	9180994
1/2	1/2	1	3	9180995	9180996	9180997	9180998
		1-1/4	3	9180999	9181000	9181001	9181002
		1-1/2	3-1/2	9181003	9181004	9181005	9181006
		1-3/4	4	9181007	9181008	9181009	9181010
		2	4	9181011	9181012	9181013	9181014
		3/4	3	9181015	-	9181016	9181017
5/8	5/8	1-1/4	3-1/2	9181018	-	9181019	9181020
		1-5/8	3-1/2	9181021	-	9181022	9181023
		2-3/16	4	9181024	-	9181025	9181026
		1	3	9181027	-	9181028	9181029
3/4	3/4	1-1/4	4	9181030	-	9181031	9181032
		1-5/8	4	9181033	-	9181034	9181035
		2-1/4	5	9181036	-	9181037	9181038
		2-3/4	5	9181039	-	9181040	9181041
		1-5/8	4	9181042	-	9181043	9181044
1	1	2	4-1/2	9181045	-	9181046	9181047
		2-5/8	5	9181048	-	9181049	9181050
		3-1/4	6	9181051	-	9181052	-

Scan for dynamic speed and feed information

Toolbot

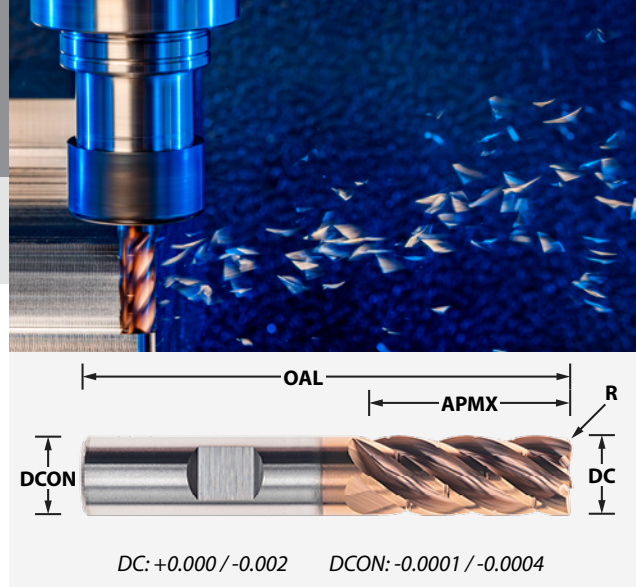


POW•R•FEED **M935C** W/WELDON FLAT



For high-performance traditional machining or high-efficiency cuts in titanium, stainless steel or a variety of other materials.

This new tool keeps you running because IMCO's second-generation Chip Management System (CMS) prevents long, stringy chips from gumming up the works. No chip re-cutting or chip pollution.



FRACTIONAL / in

DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	OAL Overall Length	Item Number		
				SQ	.015 CR	.030 CR
3/8	3/8	1/2	2	9181128	9181129	9181130
		1	2-1/2	9181131	9181132	9181133
		1-1/4	3	9181134	9181135	9181136
		1-1/2	3-1/2	9181137	9181138	9181139
1/2	1/2	5/8	2-1/2	9181140	9181141	9181142
		1	3	9181143	9181144	9181145
		1-1/4	3	9181146	9181147	9181148
		1-1/2	3-1/2	9181149	9181150	9181151
		1-3/4	4	9181152	9181153	9181154
		2	4	9181155	9181156	9181157
5/8	5/8	3/4	3	9181158	-	9181159
		1-1/4	3-1/2	9181160	-	9181161
		1-5/8	3-1/2	9181162	-	9181163
		2-3/16	4	9181164	-	9181165
		1	3	9181166	-	9181167
3/4	3/4	1-1/4	4	9181168	-	9181169
		1-5/8	4	9181170	-	9181171
		2-1/4	5	9181172	-	9181173
		2-3/4	5	9181174	-	9181175
		1-5/8	4	9181176	-	9181177
1	1	2	4-1/2	9181178	-	9181179
		2-5/8	5	9181180	-	9181181
		3-1/4	6	9181182	-	9181183

Cut Smarter. Run Faster. Finish Quicker.



- View high-performance cutting videos
- Download our product brochures and catalogs
- Get dynamic feed and speed data with Toolbot

It's all available now at imcousa.com



Scan for dynamic speed
and feed information

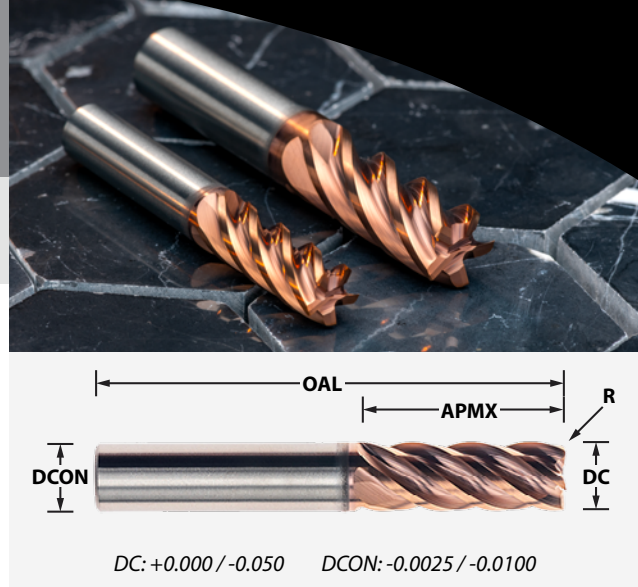


POW•R•FEED M935



For high-performance traditional machining or high-efficiency cuts in titanium, stainless steel or a variety of other materials.

New POW•R•FEED M935 5-flute end mills feature multi-parabolic grinding (MPG), a breakthrough geometry for smooth cutting and high metal removal rates. From the ultra-slick ALTiSiN coating to advanced edge prep and optimized flutes, every detail is designed to boost performance across machining centers.



METRIC

DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	OAL Overall Length	Item Number									
				SQ	0.3 CR	0.5 CR	0.75 CR	1.0 CR	1.5 CR	2.0 CR	2.5 CR	3.0 CR	4.0 CR
3	6	8	57	9180790	9180791	9180792	-	-	-	-	-	-	-
		11	57	9180793	9180794	9180795	-	-	-	-	-	-	-
		14	57	9180796	9180797	9180798	-	-	-	-	-	-	-
4	6	10	57	9180799	9180800	9180801	-	-	-	-	-	-	-
		14	57	9180802	9180803	9180804	-	-	-	-	-	-	-
		18	57	9180805	9180806	9180907	-	-	-	-	-	-	-
5	6	12	57	9180808	9180809	9180810	-	-	-	-	-	-	-
		17	57	9180811	9180812	9180813	-	-	-	-	-	-	-
		22	57	9180814	9180815	9180816	-	-	-	-	-	-	-
6	6	14	57	9180817	9180818	9180819	-	9180820	9180821	-	-	-	-
		20	57	9180822	9180823	9180824	-	9180825	9180826	-	-	-	-
		26	63	9180927	9180827	9180828	-	9180829	9180830	-	-	-	-
8	8	18	63	9180831	9180832	9180833	-	9180834	9180835	9180836	-	-	-
		26	63	9180837	9180838	9180839	9180840	9180841	9180842	9180843	-	-	-
		34	75	9180844	-	9180845	-	9180846	9180847	9180848	-	-	-
10	10	22	72	9180849	9180850	9180851	9180852	9180853	9180854	9180855	-	-	-
		32	75	9180856	-	9180857	-	9180858	9180859	9180860	-	-	-
		42	88	9180861	-	9180862	-	9180863	9180864	9180865	-	-	-
12	12	26	83	9180866	9180680	9180867	9180868	9180869	9180870	9180871	9180872	9180873	9180874
		38	93	9180875	-	9180876	-	9180877	9180878	9180879	9180880	9180681	9180881
		50	100	9180882	-	9180883	-	9180884	9180885	9180886	9180887	9180888	9180889
16	16	34	92	9180890	-	9180891	-	9180892	9180893	9180894	9180895	9180896	9180897
		50	110	9180898	-	9180899	-	9180900	9180901	9180902	9180903	9180904	9180905
		66	125	9180906	-	9180907	-	9180908	9180909	9180910	9180911	9180912	9180913
20	20	42	104	9180914	-	-	-	9180915	9180916	9180917	9180918	9180919	9180920
		62	125	9180921	-	-	-	9180922	9180923	9180924	9180925	9180926	9180928

CASE STUDY | M935 Cuts Time 68%



Roughing and finishing this 5" deep hole with the M935C cutter took 5 min., 12 sec. compared to 16 min., 42 sec. Saved a lot of time, and this was just one of several operations required. How much time could you save?

End Mill	Operation	Cycle Time
Legacy Tool	Roughing, finishing	16 min., 42 sec
POW•R•FEED M935C	Roughing, finishing	5 min., 12 sec.

Cut cycle time by 68%!

Scan for dynamic speed and feed information

Toolbot



POW•R•FEED **M935N**



For high-performance traditional machining with longer reach in materials from titanium to low-carbon steels.

Adding a neck to the POW•R•FEED M935 shank provides a little longer stability, for extra room to maneuver in tight places when slotting or pocketing. Longer reach also makes finishing easier for molds with vertical posts or parts with other projections.



METRIC

DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	LU Reach	OAL Overall Length	Item Number				
					SQ	0.5 CR	1.0 CR	1.5 CR	2.0 CR
6	6	10	21	63	9181184	9181185	9181186	-	-
		14	30	75	9181187	9181188	9181189	-	-
8	8	13	28	75	9181190	9181191	9181192	-	-
		18	40	75	9181193	9181194	9181195	-	-
10	10	16	35	75	9181196	9181197	9181198	-	-
		22	50	100	9181199	9181200	9181201	-	-
12	12	19	42	83	9181202	9181203	9181204	9181205	9181206
		26	60	100	9181207	9181208	9181209	9181210	9181211
16	16	25	56	110	9181212	9181213	9181214	9181215	9181216
		34	80	125	9181217	9181218	9181219	9181220	9181221

TOOL TIP
Longer Neck Adds Rigidity



When you're roughing out a deep pocket with a full-fluted tool, you're only engaging about 2xD of the flutes with the material. A full-fluted end mill works great for other tasks, but because a lot of the carbide rod has been ground away to create the longer flutes, it has far less rigidity, so you'll probably have problems with tool flexing.

Since you only need 2xD of the flute depth for the task at hand, you're sacrificing the rigidity you need for longer flutes you don't need.

In these situations, using a mill with an added neck will give your tool the extra rigidity you need to work deep pockets. That added length of solid carbide rod eliminates a lot of tool flexing while providing plenty of flute length to get the roughing job done beautifully.



Scan for dynamic speed
and feed information

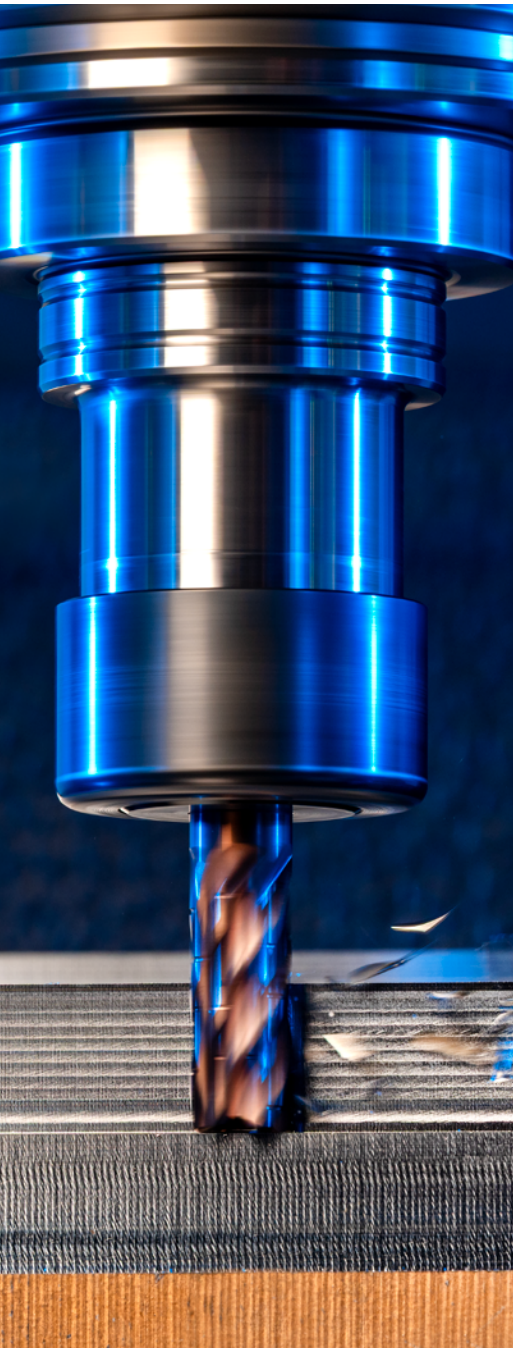
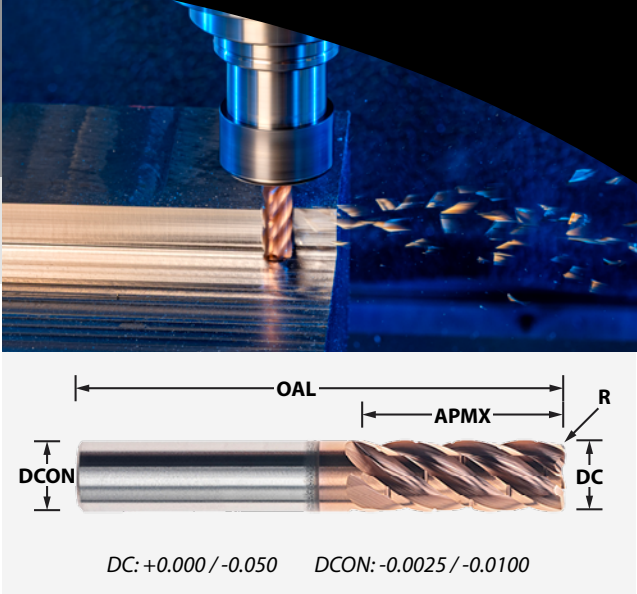


POW•R•FEED M935C



For high-performance traditional machining or high-efficiency cuts in titanium, stainless steel or a variety of other materials.

IMCO's second-generation Chip Management System (CMS) keeps chips moving cleanly out of the cut with the POW•R•FEED M935C end mill. No jamming, no chip re-cutting, no downtime. Specially designed flutes and cutting edges let you rough and finish with a single tool—delivering a smooth, reliable surface finish without the need for a changeover.



METRIC

DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	OAL Overall Length	Item Number			
				SQ	0.5 CR	1.0 CR	1.5 CR
6	6	14	57	9181053	9181054	-	-
		20	57	9181055	9181056	-	-
		26	63	9181057	9181058	-	-
8	8	18	63	9181059	9181060	-	-
		26	63	9181061	9181062	-	-
		34	75	9181063	9181064	-	-
10	10	22	72	9181065	9181066	9181067	9181068
		32	75	9181069	9181070	9181071	9181072
		42	88	9181073	9181074	9181075	9181076
12	12	26	83	9181077	9181078	9181079	9181080
		38	93	9181081	9181082	9181083	9181084
		50	100	9181085	9181086	9181087	9181088
16	16	34	92	9181089	-	9181090	9181091
		50	110	9181092	-	9181093	9181094
		66	125	9181095	-	9181096	9181097
20	20	42	104	9181098	-	9181099	9181100
		62	125	9181101	-	9181102	9181103

INCH



METRIC



Quickly access the POW•R•FEED M935 Speed & Feed Charts using the QR codes above.

Looking for a more tailored starting point? Try **Toolbot**, our dynamic setup assistant that lets you input your material, tool and machine parameters to generate optimized starting settings in seconds. **Check it before you wreck it!**



NEW POW•R•FEED M935

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Learn more at imcousa.com.

See the POW•R•FEED M935 performance for yourself at imcousa.com/M935video.

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